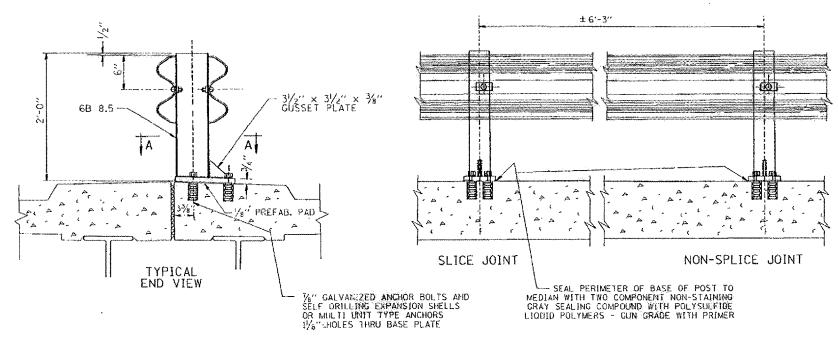
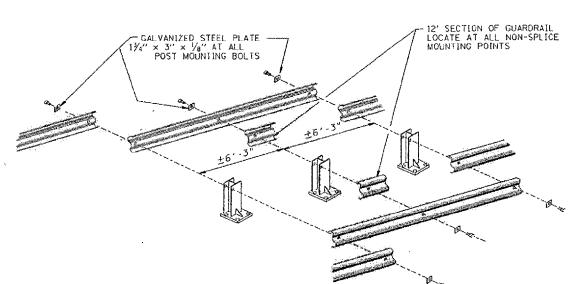
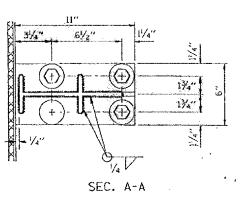
★ WILL, KENDALL, KANE, DU PAGE AND COOK CONTRACT 62602





NOTE: DIAMOND TIPPED DRILL SHALL BE USED TO DRILL THRU REINFORCEMENT BARS



NOTE.

POSTS SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM DESIGNATIONS A-123 AND A-385.

TWO PERCENT (2%) OF ALL ANCHOR BOLTS SHALL BE TEST LOADED IN PLACE. MIN. TEST LOAD = 8 KIPS.

ALL BOLTS, MUTS AND WASHERS SHALL BE CALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION A-153.

FOR MAINIMAI COMPOSITION OF PREFABRICATED PAD. SEE ARTICLE \$4.9(F), (BEARING AND ANCHORAGE), OF THE STANDARD SPECIFICATIONS.

PROVIDE 1- $\frac{1}{8}$ " AND 2- $\frac{1}{16}$ " GALVANIZED STEEL SHIMS FOR 25% OF THE POSTS.

IF ONE ANCHOR BOLT FAILS DURING TEST, TWO OTHER ANCHOR BOLTS SHALL BE TESTED, TESTING EQUIPMENT CAN BE OBTAINED FROM BOLT COMPANIES.

ILLINOIS DEPARTMENT OF TRANSPORTATION

DATE TYPICAL DETAIL FOR CENTER LONGITUDINAL JOINT GUARDRAIL JOINT

SCALE: NOISE DATE: 9/14/ ORAWN BY R.F.L. CHECKED BY

THIS SHEET IS FOR INFORMATION ONLY